

**TABLE 10-6A**  
**GROUP R OCCUPANCY:**  
**DEFAULT U-FACTORS FOR VERTICAL GLAZING**

Description <sup>1,2,3,4</sup>			Frame Type <sup>5,6</sup>		
			Aluminum	Aluminum Thermal Break <sup>7</sup>	Wood / Vinyl
<b>Windows</b>	Single		1.20	1.20	1.20
	Double, < 1/2"	Clear	0.92	0.75	0.63
		Clear + Argon	0.87	0.71	0.60
		Low-e	0.85	0.69	0.58
		Low-e + Argon	0.79	0.62	0.53
	Double, ≥ 1/2"	Clear	0.86	0.69	0.58
		Clear + Argon	0.83	0.67	0.55
		Low-e	0.78	0.61	0.51
		Low-e + Argon	0.75	0.58	0.48
	Triple,	Clear	0.70	0.53	0.43
		Clear + Argon	0.69	0.52	0.41
		Low-e	0.67	0.49	0.40
		Low-e + Argon	0.63	0.47	0.37
<b>Garden Windows</b>	Single		2.60	n.a.	2.31
	Double	Clear	1.81	n.a.	1.61
		Clear + Argon	1.76	n.a.	1.56
		Low-e	1.73	n.a.	1.54
		Low-e + Argon	1.64	n.a.	1.47

1. <1/2" = a minimum dead air space of less than 0.5 inches between the panes of glass.  
 ≥1/2" = a minimum dead air space of 0.5 inches or greater between the panes of glass.  
 Where no gap width is listed, the minimum gap width is 1/4".
2. Any low-e (emissivity) coating (0.1, 0.2 or 0.4).
3. U-factors listed for argon shall consist of sealed, gas-filled insulated units for argon, CO<sub>2</sub>, SF<sub>6</sub>, argon/SF<sub>6</sub> mixtures and Krypton.
4. "Glass block" assemblies may use a U-factor of 0.51.
5. Insulated fiberglass framed products shall use wood/vinyl U-factors.
6. Aluminum clad wood windows shall use the U-factors listed for wood/vinyl windows.
7. Aluminum Thermal Break = An aluminum thermal break framed window shall incorporate the following minimum design characteristics:
  - a) The thermal conductivity of the thermal break material shall be not more than 3.6 Btu-in/h/ft<sup>2</sup>/°F;
  - b) The thermal break material must produce a gap in the frame material of not less than 0.210 inches; and,
  - c) All metal framing members of the products exposed to interior and exterior air shall incorporate a thermal break meeting the criteria in a) and b) above.